WAXMELTERS

Industrial Thermal Processing Equipment & Systems

WAXMELTERS EQUIPMENT DOCUMENTATION

POUR X-PRESS

Melting & Filling Combination System: Owner/Operator Manual & Troubleshooting

PX1000 | PX2000 | PX3000

Configured PRIMO Systems

CURRENT EDITION

August 2026

Use the live guide for the latest revision and model-specific updates.

Open the current online guide

For Pour X-Press PX1000, PX2000, PX3000, and configured WaxMelters systems that combine a compatible PRIMO melting tank with a Transfer, EZ-1, or AutoShot filling path. The complete order configuration and every nameplate control.

WELCOME TO MELT-AND-FILL LIFE

Hello, production hero!

You just got a serious piece of thermal process equipment, and this guide is its co-pilot. It is built to scan fast: colored section tabs, numbered step cards, and callouts that flag what matters. Read the Safety section first (it really is the important part), keep this handy at the workstation, and scan a QR code any time you would rather watch than read.

QUICK START

The short version, copied word for word from the full sections inside.

STARTUP SEQUENCE

From: Common tank-to-dispenser startup

1. Start with the tank outlet valve closed; pump, mixer, heat zones, and automation off; and a catch container beneath the dispenser.
2. Load approved material without exceeding the working capacity and maintain the exact model's minimum heated level.
3. Energize tank heat and set an approved temperature. Allow the batch to liquefy completely; mix only when installed, safe, and required for a homogeneous batch.
4. With the pump still off and valve closed, energize the hose and head zones. Allow the complete filling path to stabilize before moving material.
5. Verify actual material/path condition safely. Position the dispenser, start the fully warmed pump, then open the tank outlet valve gradually.
6. Prime into the catch container until flow is smooth and air-free. Verify shutoff, drip behavior, recovery, and fill amount before production.

NORMAL SHUTDOWN

From: Controllers, normal shutdown & storage

1. Disable the AutoShot cycle or release the EZ-1 control and place the dispenser over a catch container.
2. Turn the pump off, then close the tank outlet valve. Do not leave an uncontrolled or pressurized path.
3. Turn downstream heat zones off, mixer off, tank heat off, and all main-power controls off. Unplug when safe.
4. Allow tank, outlet, pump, hose, dispenser, and retained material to cool completely.
5. Clean using the approved method, inspect for leakage/damage, and record any trip, fault, temperature, motor, or flow concern before storage.

SCAN & WATCH

How to reprogram a melter controller

How to reprogram a filler temperature controller

Heated hose not heating? Filler troubleshooting

WaxMelters Support Center

ALL VIDEOS

Tap a title or the printed URL to open the video in your browser. Every video is also linked in its section.

- **Heated Hose Not Heating?**
  https://youtu.be/1qu-7IkYORI · p. 2
- **How To Reprogram Melter Controller**
  https://youtu.be/LzQL6tdJT2s · p. 2
- **How To Reprogram a Filler Temperature Controller**
  https://youtu.be/gQImV8J_-40 · p. 2
- **Wax Melter: How to Reduce Melting Time & Energy Costs**
  https://youtu.be/GfrSgrg9e9U · p. 12
- **Setting Temperature for Filling Systems**
  https://youtu.be/WnV7wBPCT0M · p. 12
- **AutoShot Dispenser: Adjust Dispensing Time**
  https://youtu.be/1ONmj4eYB5E · p. 15
- **One-Person Heated Filling with Less Manual Work**
  https://youtu.be/AL-LLILP_KE · p. 15
- **All-In-One Melt, Heat & Dispense Candle Wax**
  https://youtu.be/q9EBj3F1x2A · p. 15
- **WaxMelters PRIMO Temperature Controller Settings 2023+ PRIMO Melter Models**
  https://youtu.be/KaVajYZKYVM · p. 17
- **How to Troubleshoot a PRIMO WaxMelter**
  https://youtu.be/IzfQjxpUxjE · p. 19
- **Melting Tank Won't Turn On?**
  https://youtu.be/OTCDgVfqUeU · p. 21
- **Blown Fuse or Tripped Breaker?**
  https://youtu.be/qBOacFhHkz8 · p. 21
- **Melter Heating Slowly, Unevenly, or Not at All?**
  https://youtu.be/vzJbpE-FzN0 · p. 22
- **Melter Overheating?**
  https://youtu.be/z5ZxKJ_pQ8Q · p. 22
- **HVISC Pump Motor Seizing?**
  https://youtu.be/8n7XpE0kMvk · p. 23
- **Filler Clogged?**
  https://youtu.be/vho0ngJpRfA · p. 23
- **Melter Leaking?**
  https://youtu.be/NcTbq_uAUz4 · p. 24
- **Filler Dispensing Slowly, Unevenly or Dripping?**
  https://youtu.be/auoM0o3xKNM · p. 24
- **High Viscosity Filling System (HVISC) Troubleshooting**
  https://youtu.be/81tlFV5rBGU · p. 27
- **Filler Troubleshooting Guide**
  https://youtu.be/K07MC-dUqJ4 · p. 27

Need a walkthrough? Call (888) WAX-MELTERS | (888) 929-6358 or email support@waxmelters.com

WHERE TO FIND IT

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Tap any line to jump there. Every section is also a PDF bookmark.

01 START HERE, IT PAYS OFF

Document use & equipment identification

This manual treats the melting tank and downstream filling path as one coordinated thermal process. Identify the exact tank, pump, heated hose, dispenser, automation, controller generation, and electrical ratings before choosing an operating or troubleshooting path.

TIP · CURRENT INFORMATION CONTROLS
The live guide may be revised after this file is downloaded. Follow the current online guide, the complete equipment nameplate, and any written order-specific direction when wording differs.

Record these details before operation or support

ITEM	RECORD FROM THE EQUIPMENT OR ORDER
Model / configuration	_____
Serial / order number	_____
Electrical nameplate	Voltage: _____ Phase: _____ Amps: _____ Hz: _____
System family	PX1000 PX2000 PX3000 Configured PRIMO ☐ ☐ ☐ ☐ system
Tank	PRIMO model/serial: _____
Pump path	Standard / EZ HVISC Pump/control label: ☐ ☐ _____
Dispensing control	Transfer EZ-1 AutoShot Head/timer: ☐ ☐ ☐ _____
Heat zones	Tank: _____ Hose: _____ Head/nozzle: _____ Other: _____

Get to the right answer faster

1. Identify the exact equipment, controller, accessories, and electrical rating. Photograph each complete nameplate and control face.
2. Follow the operating or symptom section matching the installed configuration. Do not copy settings or parts from a different generation.
3. If the concern remains, submit the completed checks, photos, readings, and timing through Technical Support.

TIP · USING THIS PDF

Select a contents entry to jump to that section. Video titles are clickable; QR codes open the same videos on a phone or tablet.

Browse all WaxMelters manuals

02 SAFETY FIRST, ALWAYS

Safety information

SAFETY · SAFETY STOP

Stop all motion and flow, close the tank outlet valve, turn the pump and heat off, disconnect power when safe, and keep personnel clear for smoke, burning odor, arcing, repeated fuse/breaker operation, uncontrolled heating, exposed wiring, a hot/discolored connection, a leak near electrical parts, a binding motor, or a damaged hose/head.

Operator, location & process

- Only trained operators may use the system. Wear PPE rated for the material, temperature, splash, filling, and cleaning hazards.
- Place the complete system on a level, full-load-rated surface. Lock every caster and keep at least 20 ft from combustibles unless exact written instructions require more.
- Review the material supplier's directions, SDS, flash point, safe processing range, viscosity, and compatibility with tank, valve, pump, seals, hose, and dispenser.
- Maintain the required tank level while heat is on and never energize an empty or underfilled heated tank. Follow the exact tank model's minimum level.
- Keep a compatible catch container under the dispenser, control splash, provide suitable ventilation, and never leave an energized system unattended.

Electrical, thermal & mechanical safety

- Use grounded, dedicated supplies matching every nameplate. Do not use extension cords, power strips, adapters, external timers, or overloaded/shared circuits.
- With all controls off and power disconnected, fully seat only the labeled/keyed external connectors. Never force pins, make a live connection, or open an enclosure.
- Do not run the pump cold, dry, with incompletely melted material, or against a known restriction. Switch off a humming, chattering, or binding motor immediately.
- Maintain at least a 7 in heated-hose bend radius. Support the hose and protect it from kinks, crushing, hot surfaces, sharp edges, pinch points, and traffic.
- Keep hands, clothing, tools, and containers clear of mixer, AutoShot, nozzle, boom, caster, and pump pinch points. Disable automatic cycling before adjustments.
- Never use a torch, heat gun, or flame; bypass a safety device; increase a fuse/protector rating; or loosen hot/pressurized fittings.

SAFETY · THE TANK AND FILLER ARE INTERLOCKED BY PROCESS

The pump path can be ready only after the tank contents are fully liquid and homogeneous and every downstream heat zone is stable. A warm hose does not make cold or partially melted material pump-safe.

03 LET'S GET YOU SET UP

Installation & first-use setup

Before energizing

- Verify the delivered tank, frame/cart, pump/control, hose, Transfer/EZ-1/AutoShot hardware, mixer if ordered, connectors, retaining hardware, and accessories against the order.
- Record all nameplates and controller faces. Confirm voltage, phase, amperage, frequency, plug/receptacle, and dedicated branch-circuit capacity for each module.
- Inspect the tank, outlet, pump connection, seals, hose jacket, dispenser, cords, plugs, controls, casters, boom/balancer, and mixer for shipping damage or missing hardware.
- Confirm the material and desired throughput match the ordered tank, pump path, hose length, dispenser, and process temperatures.

Tank, pump, hose & dispenser assembly

1. Place the system level with required clearance and lock all casters. Confirm the full vessel and frame cannot tip or move when the hose is extended.
2. With the tank empty, cool, unplugged, and outlet valve closed, verify the valve, outlet, pump adapter, seal, and retaining hardware are clean and correctly assembled.
3. Install the ordered pump/transfer connection without substituting fittings. Preserve the factory seal orientation and do not place strain on the tank outlet.
4. Install the boom, swivel, balancer, EZ-1 or AutoShot head as ordered. Adjust support so the dispenser remains controlled throughout its travel.
5. Route the heated hose with at least a 7 in bend radius and no unsupported weight, kinks, crushing, sharp-edge contact, or traffic exposure.
6. With power disconnected, align polarity/connector labels and fully seat all external electrical connections without twisting or forcing pins.
7. Complete a cold final check: tank valve closed, pump off, heat off, mixer off, automation disabled, catch container ready, and emergency stop sequence understood.

PRO MOVE · CONFIGURATION CONTROLS

PX1000, PX2000, PX3000, and configured PRIMO systems can differ. Use the complete order record and equipment labels, not appearance or another customer's system, to identify installed controls and accessories.

04 KNOW YOUR SETUP

Identify the system path

The system family describes the combined equipment, but the exact tank, pump, dispenser, and controller labels determine which instructions apply.

Configuration map

CONFIGURATION	TYPICAL CONTROL	OPERATING EMPHASIS
PX1000 / EZ-1	Operator-controlled dispenser	Common tank warm-up, manual prime and fill
PX2000 / AutoShot	Timed/sensor-controlled head	Common warm-up plus conservative timer setup
PX3000 / AutoShot	Automated filling arrangement	Container presentation, sensor/head clearance, attended cycling
Configured PRIMO + Transfer	Downstream endpoint	Order-specific receiving process and transfer control
Any confirmed HVISC path	High-viscosity pump/control	Complete conditioning and immediate stop for motor binding

Record before operation

- Tank model, minimum heated level, mixer if installed, tank controller face, and approved material range.
- Standard/EZ or HVISC pump label, hose/head heat zones, and each controller's °F/°C indication.
- Transfer, EZ-1, or AutoShot endpoint; timer/sensor generation; desired fill; and stable container position.

05 DAILY DRIVING

Common tank-to-dispenser startup

VIDEO GUIDE

Operate a PRIMO heating and melting tank

https://youtu.be/GfrSgrg9e9U

VIDEO GUIDE

Set filling-system temperature

https://youtu.be/WnV7wBPCT0M

Startup sequence

1. Start with the tank outlet valve closed; pump, mixer, heat zones, and automation off; and a catch container beneath the dispenser.
2. Load approved material without exceeding the working capacity and maintain the exact model's minimum heated level.
3. Energize tank heat and set an approved temperature. Allow the batch to liquefy completely; mix only when installed, safe, and required for a homogeneous batch.
4. With the pump still off and valve closed, energize the hose and head zones. Allow the complete filling path to stabilize before moving material.
5. Verify actual material/path condition safely. Position the dispenser, start the fully warmed pump, then open the tank outlet valve gradually.
6. Prime into the catch container until flow is smooth and air-free. Verify shutoff, drip behavior, recovery, and fill amount before production.

Temperature coordination

- Use the material supplier and equipment limits. Do not exceed any tank, hose, head, pump, seal, or material rating.
- A downstream setpoint may begin modestly above the tank to offset line loss, but it is a process starting point, not permission to exceed a limit.

- Change one variable at a time and record tank, hose, head, actual material temperature, warm-up time, and flow result.

SAFETY · ORDER OF OPERATION

Fully melt and condition the batch first, stabilize the entire filling path second, and only then start the pump and open the tank valve.

06 FILL LIKE A PRO

PX1000 & EZ-1 operation

Manual filling

1. Complete the common startup and prime into a catch container.
2. Place a compatible stable container beneath the nozzle and keep hands clear of the hot outlet.
3. Actuate the EZ-1 control smoothly. Use consistent container height, nozzle position, trigger duration, and material condition.
4. Release fully and observe delayed flow or drips before moving the container.
5. Weigh representative fills. If output changes, stop and recheck tank level, homogeneity, temperatures, valve position, prime, and hose routing.

Transfer endpoint

- Use only the receiving-process procedure supplied for the order.
- Secure and monitor the receiving connection before opening flow.
- Never allow a closed, blocked, or incompatible receiving path to become pressurized.

07 FILL LIKE A PRO

PX2000 & PX3000 AutoShot operation

VIDEO GUIDE

Pour X-Press 2000 automated filling-system demo

https://youtu.be/AL-LLILP_KE

VIDEO GUIDE

Pour X-Press 3000 automated filling-system demo

https://youtu.be/q9EBj3F1x2A

VIDEO GUIDE

Adjust AutoShot dispensing time

https://youtu.be/1ONmj4eYB5E

Set up automatic filling

1. Complete the common startup and prime with automatic cycling disabled.
2. Identify the installed timer, SET1/SET2 functions, trigger/toggle, sensor, head, and conveyor/container arrangement if supplied.
3. Use a catch container, begin with a conservative dispensing time, and provide adequate off/delay time.
4. Clean and align the sensor and verify that one correctly presented container produces one intended cycle.
5. Observe several cycles at stable production temperature. Verify fill weight, recovery, shutoff, drip behavior, and nozzle clearance.

Production rules

- Remain at the system and be ready to stop the cycle and pump immediately.
- Disable cycling before clearing a container, wiping a nozzle, or changing a setting.
- Change one timer or positioning variable at a time and retain the prior value in the log.

- Stop for a missed/double cycle, continuous flow, container strike, leak, abnormal sound, or loss of shutoff control.

08 TALK TO THE BRAIN

Controllers, normal shutdown & storage

VIDEO GUIDE

Current PRIMO temperature-controller settings

https://youtu.be/KaVajYZKYVM

Controller rules

- Match the exact controller face, temperature class, sensor, and model year before adjusting more than the normal setpoint.
- Do not copy advanced parameters between tank, hose, head, or different controller generations.
- Verify displayed temperature against a suitable independent method when diagnosing performance.
- Stop for HHHH or another repeating code, unstable temperature, unexplained large correction, or heating with the output off.

Normal shutdown

1. Disable the AutoShot cycle or release the EZ-1 control and place the dispenser over a catch container.
2. Turn the pump off, then close the tank outlet valve. Do not leave an uncontrolled or pressurized path.
3. Turn downstream heat zones off, mixer off, tank heat off, and all main-power controls off. Unplug when safe.
4. Allow tank, outlet, pump, hose, dispenser, and retained material to cool completely.
5. Clean using the approved method, inspect for leakage/damage, and record any trip, fault, temperature, motor, or flow concern before storage.

09 KEEP IT SHINY

Cleaning & preventive maintenance

SAFETY · BEFORE CLEANING OR SERVICE

Disable automation, stop the pump, close the tank outlet valve, turn all heat/mixer/main-power controls off, unplug every module, release only approved residual pressure, and allow the entire system to cool before cleaning or inspection.

FREQUENCY	INSPECTION OR MAINTENANCE
Before each use	Tank/outlet, minimum-level plan, pump connection, hose, dispenser, connectors, cords/plugs, controls, frame/casters, boom/balancer, mixer guards.
During warm-up	Tank and every path-zone display/output, actual material condition, hose flexibility, leak check, stable controls, pump kept off.
During production	Tank level, homogeneity, fill weights, prime condition, flow/shutoff, hose routing, sensor/container presentation, abnormal sound/odor.
After each use	Approved residual recovery, external wipe-down, nozzle check, dry controls/connectors, leak inspection, fault/trip log.
Periodically	Temperature comparison, seals, outlet/valve, pump mounting, hose jacket/pins, frame/casters, balancer/boom, mixer hardware.

Maintenance rules

- Never immerse or pressure-wash a tank, pump, hose, dispenser, controller, connector, cord, or plug.
- Do not probe hot passages, strike fittings, use flame/heat-gun cleaning, or substitute seals, fuses, valves, fittings, or controls.
- Inspect threaded joints and seals only when cool, empty, and depressurized; preserve the exact factory sealing method.
- Keep unresolved trip, leak, temperature, motor, mixer, automation, or flow concerns out of service and documented.

10 DETECTIVE MODE: ON

Troubleshooting overview

VIDEO GUIDE

Full PRIMO troubleshooting guide

https://youtu.be/IzfQjxpUxjE

SAFETY · ONE CONTROLLED CHECK

Stop, make the system safe, identify the exact affected module, and perform only one controlled observed reset after correcting a known facility issue. Never bypass protection, increase a rating, run a cold/bound pump, or loosen a hot/pressurized connection.

SYMPTOM	START HERE
No power / repeated protection	Identify tank vs pump vs heat zone vs AutoShot; record the exact device and event.
Tank slow, uneven or no heat	Verify level, setpoint/output, actual temperature, supply, material condition, and controller match.
Hose/head cold or code	Pump off; record zone display/output; inspect only external connectors with power disconnected.
No/slow/uneven flow	Confirm complete melt, homogeneity, full path warm-up, valve open, prime, hose routing, no restriction.
AutoShot inaccurate or unintended	Disable cycling; catch container; record timer, sensor, indicator, fill weights, and shutoff.
Leak	Stop flow, close valve, power down, cool, photograph source before cleaning; no hot tightening.

Stop and escalate

- Smoke, burning odor, arcing, exposed wiring, melted/discolored connector, or a hot plug/receptacle.
- Repeated fuse/breaker/protector operation, uncontrolled heating, or a controller fault that returns.
- A binding motor, damaged/burst heated hose, continuous AutoShot flow, mixer/frame instability, or leak near controls.

- Any condition requiring live electrical access, hot disassembly, a bypass, or an unapproved part or configuration change.

11 LIGHTS OUT? LET'S FIX THAT

No power or fuse / breaker operation

VIDEO GUIDE

Melting tank will not turn on

https://youtu.be/OTCDgVfqUeU

VIDEO GUIDE

Blown fuse or tripped breaker

https://youtu.be/qBOacFhHkz8

Identify the affected circuit

1. Stop for electrical damage, moisture, smoke, burning odor, arcing, or a hot/discolored connection.
2. Identify what is dead: tank heat/control, mixer, pump/control, hose zone, head zone, AutoShot timer/sensor, or the complete system.
3. Record every nameplate, supply, controller display, switch position, and whether the facility breaker/GFCI, unit protector, or fuse opened.
4. With power disconnected, inspect only accessible cords, plugs, connectors, receptacles, switches, and user-accessible protection specified for the exact model.
5. Correct only a known facility overload and make at most one observed reset. Stop if it opens again.

12 GOOD TO KNOW

Tank heating or temperature concern

VIDEO GUIDE

Melter heating slowly, unevenly or not at all

https://youtu.be/vzJbpE-FzN0

VIDEO GUIDE

Melter overheating / temperature too high

https://youtu.be/z5ZxKJ_pQ8Q

Slow, uneven or no heat

1. Keep the pump and automation off. Verify required tank level, direct supply, setpoint, process display, output indication, and °F/°C.
2. Confirm material load, initial temperature, lid use, room conditions, elapsed time, and whether the batch is homogeneous.
3. Compare actual temperature safely at representative locations; do not diagnose only from surface appearance.
4. If the output remains on but temperature does not rise, or the controller shows a repeating code, stop and submit readings/photos.

Too hot or uncontrolled

1. Turn tank heat off and keep the outlet valve closed. Move personnel clear and do not add cold material or coolant.
2. Record process display, setpoint, output indication, independent temperature, material behavior, and when heat should have stopped.
3. If heating continues with output off, temperature exceeds any limit, or a fault returns, disconnect power when safe and escalate.

13 GET THINGS FLOWING

Hose, pump, clog or flow concern

VIDEO GUIDE
Standard heated hose not heating
https://youtu.be/1qu-7IkYORI

VIDEO GUIDE
Standard filler clogged
https://youtu.be/vho0ngJpRfA

VIDEO GUIDE
HVISC pump motor seizing
https://youtu.be/8n7XpE0kMvk

Restore only a safe, fully warmed path

1. Stop the pump and close the tank valve. Identify the cold/restricted zone and record display, setpoint, output, code, and actual temperature.
2. Verify the tank contents are fully liquid and homogeneous and each path zone has completed warm- up.
3. With power off, inspect labeled external connectors, hose support/bend radius, source valve position, and visible path condition.
4. Re-prime once only after the complete path is ready. Never pulse a stalled motor or increase pressure against a blockage.
5. If flow does not return or the motor hums/chatters/binds, stop, cool, document, and use the confirmed standard or HVISC path.

14 TALK TO THE BRAIN

AutoShot, fill accuracy, leak or controller

VIDEO GUIDE
Standard filler slow, uneven or dripping
https://youtu.be/auoM0o3xKNM

VIDEO GUIDE
Melter leaking / tank leak
https://youtu.be/NcTbq_uAUz4

VIDEO GUIDE
Reprogram a filler temperature controller
https://youtu.be/gQImV8J_-40

Fill or automation concern

1. Disable automatic cycling and use a catch container.
2. Confirm stable tank/path temperatures, homogeneous material, open valve, air-free prime, supported hose, and unobstructed nozzle.
3. Photograph the timer/sensor and record SET1/SET2, trigger/toggle state, indicators, container position, and several fill weights.
4. Clean the sensor exterior, verify stable container presentation, and change only one timing/position variable at a time.
5. Stop for continuous flow, unintended cycling, failure to close, or an unsafe container/nozzle interaction.

Leak or controller concern

- Stop flow, pump, and heat; close the valve; unplug when safe; contain material; cool completely; photograph before cleaning.

- Identify tank seam/outlet, valve, pump/body/seal, hose/fitting, head, or nozzle. Do not tighten or patch hot hardware.
- For controls, record exact face, °F/°C, setpoint, process display, output, independent temperature, and code. Do not copy advanced values across modules.

15 CALL IN THE PROS

Technical support checklist

Complete information helps WaxMelters match the instructions, wiring, controller, accessories, and parts to the exact equipment.

INCLUDE	DETAILS
Contact	Company, contact name, phone, email, best contact time
Equipment	Model, serial number, order number/date, complete nameplate photo
Electrical	Voltage, phase, amperage, frequency, circuit/receptacle, device that opened
Controls	Controller photo, setpoint, process display, output indication, °F/°C
Process	PX/configured family; tank and pump path; Transfer/EZ-1/AutoShot; material and batch condition; every setpoint/actual reading; warm-up/prime times; timer/sensor; fill weights
Symptom	Exact behavior, when it starts, what changed, photos/video, checks and results

WaxMelters Technical Support

Phone: (888) WAX-MELTERS | (888) 929-6358 Ext. 2

Email: support@waxmelters.com

Current guide: Open online

SAFETY · IMPORTANT

Troubleshooting guidance, inspection, or a support request is not warranty authorization. Do not replace components or perform internal work unless specifically authorized and qualified.

16 WATCH AND LEARN

Video & online resource directory

Current owner/operator manual & troubleshooting guide	
All equipment manuals & troubleshooting	
PX2000 automated filling-system demo	https://youtu.be/AL-LLILP_KE
PX3000 automated filling-system demo	https://youtu.be/q9EBj3F1x2A
Operate a PRIMO heating and melting tank	https://youtu.be/GfrSgrg9e9U
Current PRIMO controller settings	https://youtu.be/KaVajYZKYVM
Full PRIMO troubleshooting	https://youtu.be/IzfQjxpUxjE
Melter heating slowly, unevenly or not at all	https://youtu.be/vzJbpE-FzN0
Melter overheating / temperature too high	https://youtu.be/z5ZxKJ_pQ8Q
Blown fuse or tripped breaker	https://youtu.be/qBOacFhHkz8
Melting tank will not turn on	https://youtu.be/OTCDgVfqUeU
Melter leaking / tank leak	https://youtu.be/NcTbq_uAUz4
Set filling-system temperature	https://youtu.be/WnV7wBPCT0M
Adjust AutoShot dispensing time	https://youtu.be/1ONmj4eYB5E
Full standard-filler troubleshooting	https://youtu.be/K07MC-dUqJ4
Full HVISC troubleshooting	https://youtu.be/81tlFV5rBGU

TIP · LINKS & REVISIONS

Video availability and controller generations can change. The current online guide is the authoritative directory for the latest matching instructions.

Open the current online guide

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NEED A HAND? WE HAVE GOT YOU.

(888) WAX-MELTERS | (888) 929-6358

support@waxmelters.com · waxmelters.com/support

Scan for the WaxMelters Support Center